

# Guillotining Self Adhesive Sheets

If guillotining self adhesive sheets, particularly prior to printing, please be aware of the potential problems.

**Extra special care should be taken with materials for digital printing.**

- Do NOT cut more than 100 sheets per stack and ensure that the blade is clean and sharp.
- Particular attention should be paid to fanning the sheets properly prior to printing, making sure there is no adhesive residue on the guillotined edges. The most effective way is to singly 'flip' each sheet - this ensures that each sheet is separated and puts air into the stack-without risking lifting label edges when 'knocking up' in a conventional way.
- The 'grip' edges on the PCL3 Digital sheets provide sufficient 'waste' area to guillotine without encroaching on the die cut labels.
- The crop marks on the PCL3 Digital die cut label sheets mark the corners of A4.

## Tips:

Try adding a few sheets of paper or card into the stack of self adhesive in a couple of places to 'break' any adhesive residue on the guillotine blade. If necessary cut sheets of plain paper at intervals to reduce the build up of adhesive on the blade.

Always clean the guillotine blade after cutting self adhesive sheets - this can often be simply achieved by cutting several stacks of plain paper.