

# Product Specification

## Orange Permanent



### Description

#### Orange

High bulk 75gsm, woodfree, filled, uncoated.  
Colourwashed orange using high speed laser stable inks

### Adhesive

#### PERMANENT

Aqueous acrylic emulsion adhesive.  
Minimum application temperature: +5°C  
Temperature range: -20°C to +80°C  
Chill grade - ideal for sandwich/chilled food labelling.  
Designed for laminates in a wide range of applications. Very good heat resistance which enables trouble free performance in different hot fusing print processes. Good adhesion to cardboard and low energy (e.g. plastic bags) surfaces. Good 'all round' permanent adhesive.  
Approved for indirect food contact and direct contact on dry and moist non-fatty foods.  
The adhesive conforms to the EN71-3 (Toy Safety) Regulations & Packaging (Essential Requirements) Regulations.  
No heavy metals are used in the manufacturing process and typical contents are less than 1ppm.

### Backing

White high density kraft paper with excellent lay flat properties.

### Printing Information

- Litho:** Treat as an uncoated paper.  
Die cut labels - use extra low tack inks (formulated - not reduced) and hard blanket.
- Laser:** Excellent laser printing qualities including high speed.  
Set paper type as 'extra heavy weight 170 - 180gsm'.
- Copier:** See laser.
- Ink Jet:** Slow drying due to pre print
- Indigo:** not suitable

### Availability

Available in ranges: PCL™  
A4+  
Digital Office

#### Disclaimer:

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